# **MNE3046: AUTOMATION TECHNOLOGY**

Effective Term

Semester A 2023/24

## Part I Course Overview

**Course Title** Automation Technology

Subject Code MNE - Mechanical Engineering Course Number 3046

Academic Unit Mechanical Engineering (MNE)

**College/School** College of Engineering (EG)

**Course Duration** One Semester

Credit Units

Level B1, B2, B3, B4 - Bachelor's Degree

Medium of Instruction

English

Medium of Assessment English

#### Prerequisites

ADSE2011 Fundamental Engineering Analysis and Design for Manufacturing Engineers II or EE2005 Electronic Devices and Circuits or MBE2029/BME2029/MNE2029 Electrical and Electronic Principles I or equivalent

Precursors

Nil

**Equivalent Courses** MBE3046 Automation Technology

**Exclusive Courses** 

Nil

## Part II Course Details

#### Abstract

The aim of this course is to introduce concepts of fixed, programmable and flexible automation/mechatronics, their design, implementation, application and cost-effects. The emphasis will be placed on

- the utilization of mechanization devices and material handling systems;
- · the "design-for-assembly" principles;
- the most common part and motion sensing devices (excluding machine vision);
- programmable motion controllers, with an emphasis on how to build two-state on/off, combinational, and sequential automation systems – by relying on case studies, appreciate the maturity, versatility and effectiveness, as well as limitations, of the technology involved;
- the construction, performance, programming and application of non-servo (limited sequence) robots and expected cost effects;
- the development, anticipation, selection and supervision of the implementation of flexible assembly systems in manufacturing;
- the design and development of a mini-project to demonstrate automatic control capability through the techniques and tools learned in the course.

#### **Course Intended Learning Outcomes (CILOs)**

	CILOs	Weighting (if app.)	DEC-A1	DEC-A2	DEC-A3
1	Identify technology options for automating a production facility or process after simplifying the operations (by design-for-assembly and similar considerations).		x		
2	Generate for this task solutions that may form the fixed, programmable or flexible automation systems and then hypothesise cost-effects of implementing it in order to assess possible alternatives.			X	
3	Analyse possible partitioning of the adopted automation- concept into functional modules, then into individual devices, while either identifying standard engineering components that are commercially available for such devices or compiling the performance specification for non-standard engineering components that must be custom built.			X	
4	Integrate part and motion sensing devices, with material handling, testing, robotic or other subsystems, into a microprocessor-controlled system with programmable controllers and simple electronic-signal interfacing requiring aspects of digital electronics.		x	X	X

#### A1: Attitude

Develop an attitude of discovery/innovation/creativity, as demonstrated by students possessing a strong sense of curiosity, asking questions actively, challenging assumptions or engaging in inquiry together with teachers.

#### A2: Ability

Develop the ability/skill needed to discover/innovate/create, as demonstrated by students possessing critical thinking skills to assess ideas, acquiring research skills, synthesizing knowledge across disciplines or applying academic knowledge to real-life problems.

#### A3: Accomplishments

Demonstrate accomplishment of discovery/innovation/creativity through producing /constructing creative works/new artefacts, effective solutions to real-life problems or new processes.

#### Teaching and Learning Activities (TLAs)

	TLAs	Brief Description	CILO No.	Hours/week (if applicable)
1	Lecture	Traditional lecture with case studies.	1, 2, 3, 4	3 hrs/week
2	Laboratory Work	Hands-on experience.	1, 2, 3, 4	3 hrs/week for 3 weeks

#### Assessment Tasks / Activities (ATs)

	ATs	CILO No.	Weighting (%)	Remarks (e.g. Parameter for GenAI use)	
1	Laboratory Reports	2, 3, 4	30	3 reports to be submitted	
2	Mini-project (group) with presentations	1, 2, 3, 4	30	3 reports to be submitted 1 Report to be submitted with presentations. The presentation will be marked independently by a panel composed by 2-3 members (Teaching staff and assistants). A peer assessment form will also be collected from each member of a group.	

#### Continuous Assessment (%)

60

#### Examination (%)

40

#### **Examination Duration (Hours)**

2.5

#### Additional Information for ATs

For a student to pass the course, at least 30% of the maximum mark for both coursework and examination should be obtained

#### Assessment Rubrics (AR)

#### Assessment Task

1. Laboratory Reports

#### Criterion

Application of control principles. Explain differences between theory and practice.

#### Excellent (A+, A, A-)

Strong evidence of original thinking; excellent capacity to analyse and synthesize experimental data and systems; superior grasp of hand-on skills; clear evidence of extensive knowledge base in data interpretation, system integration, analysis skills, and/or technical trends.

#### Good (B+, B, B-)

Evidence of grasp of subject topics, and some evidence of critical capacity and analytic ability in control systems; reasonable understanding of basic control theory and methods; evidence of familiarity with the literature of control engineering.

#### Fair (C+, C, C-)

Student who is profiting from the university experience; understanding of the main control topics; ability to develop solutions to simple problems in control system integration.

#### Marginal (D)

Sufficient familiarity with the subject matter in control system integration to enable the student to progress without repeating the course.

#### Failure (F)

Little evidence of familiarity with the control essential methods; weakness in critical and analytic skills in using control methods; limited or irrelevant use of taught control theory or methods in experiments.

#### Assessment Task

2. Mini-project (group) with presentations

#### Criterion

Application of control principles. Explain differences between theory and practice.

#### Excellent (A+, A, A-)

Strong evidence of original thinking; excellent capacity to analyse and synthesize experimental data and systems; superior grasp of hand-on skills; clear evidence of extensive knowledge base in data interpretation, system integration, analysis skills, and/or technical trends.

#### Good (B+, B, B-)

Evidence of grasp of subject topics, and some evidence of critical capacity and analytic ability in control systems; reasonable understanding of basic control theory and methods; evidence of familiarity with the literature of control engineering.

#### Fair (C+, C, C-)

Student who is profiting from the university experience; understanding of the main control topics; ability to develop solutions to simple problems in control system integration.

#### Marginal (D)

Sufficient familiarity with the subject matter in control system integration to enable the student to progress without repeating the course.

#### Failure (F)

Little evidence of familiarity with the control essential methods; weakness in critical and analytic skills in using control methods; limited or irrelevant use of taught control theory or methods in experiments.

#### Assessment Task

3. Examination

#### Criterion

Describe the fundamental concepts of engineering mechanics and apply them to solve the problems that involve loading and motion.

#### Excellent (A+, A, A-)

Strong evidence of original thinking; good organization, capacity to analyse and synthesize; superior grasp of subject matter; evidence of extensive knowledge base.

#### Good (B+, B, B-)

Significant evidence of grasp of subject, some evidence of critical capacity and analytic ability; reasonable understanding of issues; evidence of familiarity with course matter.

#### Fair (C+, C, C-)

Student is profiting from the university experience; understanding of the mechanics; ability to develop solutions to simple problems in the course.

#### Marginal (D)

Basic familiarity with the subject matter to enable the student to progress without repeating the course.

#### Failure (F)

Little evidence of familiarity with the subject matter; weakness in critical and analytic skills; very limited demonstration of correct use knowledge in mechanics.

#### Additional Information for AR

Note: For a student to pass the course, at least 30% of the maximum mark for both coursework and examination should be obtained

### Part III Other Information

#### **Keyword Syllabus**

Overview of Automation. Design for Assembly and/or mechatronics. Part and motion sensing devices (excluding machine vision). System integration, material handling, testing, and/or other subsystems. Automated cells. Programmable controller design, analysis and ladder diagram. Basic electronic interface circuits for device integration. Boolean logic, logic gates and simple designs. Design and control of non-servo robots from standard components.

#### **Reading List**

#### **Compulsory Readings**

	Title
1	Frank Lamb, Industrial Automation: Hands-On, McGraw-Hill, 2013.
2	Siciliano, Bruno, and Oussama Khatib, eds., Springer Handbook of Robotics, Springer Science & Business Media, 2008.

#### **Additional Readings**

	Title
1	S. B. Morriss, Automated Manufacturing Systems, McGraw-Hill Int. Editions.
2	Bishop, Christopher M., Pattern Recognition and Machine Learning, Springer, 2006.
3	N. P. Mahalik, Mechatronics, McGraw-Hill.