# ADSE3102: QUALITY ENGINEERING

Effective Term

Semester A 2023/24

# Part I Course Overview

**Course Title** Quality Engineering

# Subject Code ADSE - Advanced Design and System Engineering Course Number 3102

Academic Unit Systems Engineering (SYE)

**College/School** College of Engineering (EG)

**Course Duration** One Semester

Credit Units

3

Level B1, B2, B3, B4 - Bachelor's Degree

**Medium of Instruction** English

**Medium of Assessment** English

Prerequisites

Nil

# Precursors

MA1200 Calculus and Basic Linear Algebra I or MA1300 Enhanced Calculus and Linear Algebra I or MA2506 Probability and Statistics

# **Equivalent Courses**

SEEM3102 Quality Engineering or SDSC3102 Quality Technologies

**Exclusive Courses** 

Nil

# Part II Course Details

# Abstract

The aim of this course is to provide students with a basic understanding of the approaches and techniques to assess and improve process and/or product quality. The objectives are to introduce the principles and techniques of Statistical Quality Control and their practical uses in product and/or process design and monitoring; and the basic concepts of experimental design.

Course Intended	Learning Outcomes (CILOs)	

	CILOs	Weighting (if app.)	DEC-A1	DEC-A2	DEC-A3
1	Understand quality engineering concept, beware of some basic techniques for quality improvement, and acquire fundamental knowledge of statistics and probability.	10	x		
2	Apply the basic seven tools for quality problem solving and planning.	10		X	
3	<ul> <li>Apply control charts to analyze and improve the process quality, including</li> <li>understand the relationship between process quality and variations in manufacturing processes,,</li> <li>construct control charts and identify the special causes variations,</li> <li>calculate the non-conformance rate and improve the manufacturing process quality.</li> </ul>	45		X	
4	Design a simple sampling plan, construct its OC curve and evaluate its effectiveness for a given process	15			
5	<ul> <li>Acquire some basics of the experimental design and its application, including</li> <li>&gt; construct a full and partial 2k factorial design matrix;</li> <li>&gt; analyze the main factor effects and their interactions;</li> <li>&gt; develop Taguchi' s loss function for a simple design problem;</li> </ul>	20		X	

## A1: Attitude

Develop an attitude of discovery/innovation/creativity, as demonstrated by students possessing a strong sense of curiosity, asking questions actively, challenging assumptions or engaging in inquiry together with teachers.

## A2: Ability

Develop the ability/skill needed to discover/innovate/create, as demonstrated by students possessing critical thinking skills to assess ideas, acquiring research skills, synthesizing knowledge across disciplines or applying academic knowledge to real-life problems.

# A3: Accomplishments

Demonstrate accomplishment of discovery/innovation/creativity through producing /constructing creative works/new artefacts, effective solutions to real-life problems or new processes.

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#### Teaching and Learning Activities (TLAs)

	TLAs	Brief Description	CILO No.	Hours/week (if applicable)
1	Large Class Activities	Take place in classroom setting and consist of lecturing and student activities in between. Students will be grouped in the large classroom to work on mini-tasks.	1, 2, 3, 4, 5	3 hours/week

#### Assessment Tasks / Activities (ATs)

	ATs	CILO No.	Weighting (%)	Remarks (e.g. Parameter for GenAI use)
1	Individual assignment Students need work independently to complete the exercises, which include understanding basic fundamentals, and applying learned knowledge for problems solving.	1, 2, 3, 4, 5	20	
2	In-class test Students will be assessed in the mid-term test for their understanding of fundamentals in the learned topics, and problems solving taught in the completed lectures.	1, 2, 3, 4	20	

#### Continuous Assessment (%)

40

## Examination (%)

60

## **Examination Duration (Hours)**

2

# Additional Information for ATs

For a student to pass the course, at least 30% of the maximum mark for the examination should be obtained.

Assessment Rubrics (AR)

# Assessment Task

Individual assignment

# Criterion

Each assignment has 5-10 big problems for students to complete. Each problem may include several small questions. Every questions and problems will be graded numerically in 100% scale.

# Excellent (A+, A, A-) High

Good (B+, B, B-) Significant

Fair (C+, C, C-) Moderate

# Marginal (D)

Basic

Failure (F) Not even reaching marginal levels

# Assessment Task

In-class test

# Criterion

Every CILO taught will be examined to have an immediate feedback of the learning performance. The results are marked numerically in 100% scale

# Excellent (A+, A, A-)

High

# Good (B+, B, B-)

Significant

# Fair (C+, C, C-) Moderate

Moderate

# Marginal (D)

Basic

**Failure (F)** Not even reaching marginal levels

## Assessment Task

Examination

**Criterion** Closed-book examination.

Excellent (A+, A, A-) High

Good (B+, B, B-) Significant

Fair (C+, C, C-) Moderate

# Marginal (D)

Basic

# Failure (F)

Not even reaching marginal levels

# Additional Information for AR

Examination and course work will be numerically marked and grades awarded accordingly.

# Part III Other Information

# **Keyword Syllabus**

- The Basic QC Tools of quality improvement;
- · Basic statistics and probabilities for quality and reliability;
- · Variable and attribute control charts;
- · Additional SPC techniques for variables;
- · Process capability indices and analysis;
- · Quality control in high-quality production environment;
- · Acceptance sampling;
- · Factorial design, analysis of variance (ANOVA);
- · Introduction to Taguchi loss function and design.

# **Reading List**

## Additional Readings

	Title
1	Dale H. Besterfield, Quality Improvement, ninth edition, Prentice Hall, 2013
2	Douglas C. Montgomery, Introduction to Statistical Quality Control, eighth edition, John Wiley & Sons, Inc. 2019
3	Lecture notes