

# In-situ Synthesis of Isolated Carbon Particles Embedded Diamond-like Carbon Coatings by Magnetron Sputtering



Nanotechnology and New Materials

## Opportunity

The global market for diamond and diamond-like coatings has increased from \$0.8 billion to \$1.7 billion from 2009 to 2016. The forecasted growth rate for overall paint and coatings industry is 4.4% for next 5 years, whereas, due to attractive features of DLC coatings the annual growth rate of 14.1% is forecasted for next 5 years (BCC Research LLC. USA). Hence the subjected invention has vital opportunities to replace conventional DLC coatings with carbon particles embedded DLC coatings due to its exceptional outcomes. The invention has broad openings for the MEMS devices to heavy products manufacturer such as automobiles industries. The invented coating architecture will enhance the coating life of bearings, piston cylinder and rings, valves and tappet rods and it will also reduce CO2 carbon emission by improving fuel efficiency.

## Technology

The invention exhibits a development of a systematic method for in-situ synthesis of isolated carbon particles simultaneous to diamond-like carbon (DLC) coating deposition through unbalanced magnetron sputtering technique. The invention offers an in-situ synthesis of controlled size (application dependent) isolated carbon particles in the range of  $100\pm 20\text{nm}$ ,  $250\text{nm}$  to  $350\text{nm}$  and  $\sim 700\text{nm}$ . Meanwhile, the isolation distance can be controlled as less than  $1\mu\text{m}$ , less than  $5\mu\text{m}$ , in between  $5\mu\text{m}$  to  $10\mu\text{m}$  and more than  $20\mu\text{m}$ . The invention also reveals the formation of  $\sim 2\mu\text{m}$  random shape agglomerations having isolation distance of more than  $20\mu\text{m}$  and made of less than  $\sim 100\text{nm}$  carbon particles and lastly a method to form  $150\pm 50\text{nm}$  sized granular DLC.

Isolated carbon particles embedded DLC coatings also proved beneficial to reduce wear coefficient which decreased with increase in particle density per unit volume. It could also enhance the DLC coating life being used in automotive and machine tool industry. The novel in-situ isolated particle synthesis method could be adopted as a good alternative to produce efficient and durable plasmonic sensors. The subjected approach could be beneficial to develop long life, depth controlled anti-bacterial particle embedded coatings as well.

### IP Status

Patent granted


Technology Readiness  
Level (TRL) ?

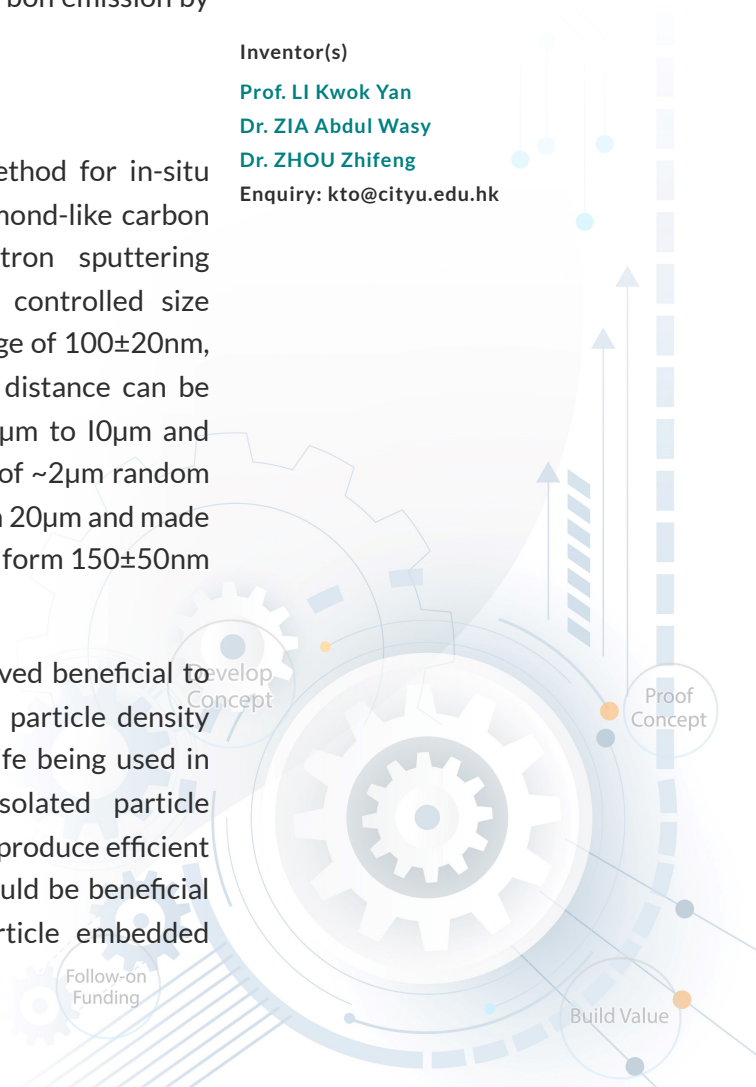
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## Advantages

- Increase hardness up to a maximum of 34% and fracture toughness up to 21%.
- Reduce wear coefficient and wear rate.
- Reduce the limitations for wet lubricated and dry/self lubricant coatings required in microelectromechanical (MEMS) devices.
- Provides a reliable and long lasting wear resistance solution.

## Applications

- Diamond-like carbon (DLC) coating deposition.
- Low-cost plasmonic sensors.
- Particles (anti-bacterial, medicine) embedded anti-bacterial coatings.

