

## MECHANICAL PROPERTIES AND DEFORMATION BEHAVIOUR OF NOVEL REFRACTORY HIGH-ENTROPY ALLOYS WITH A BCC-B2 STRUCTURE

Panina E.S.\*, Yurchenko N.Yu., Tojibaev A.A., Zherebtsov S.V., Stepanov N.D.

Laboratory of Bulk Nanostructured Materials Belgorod National Research University, Belgorod, Russia.

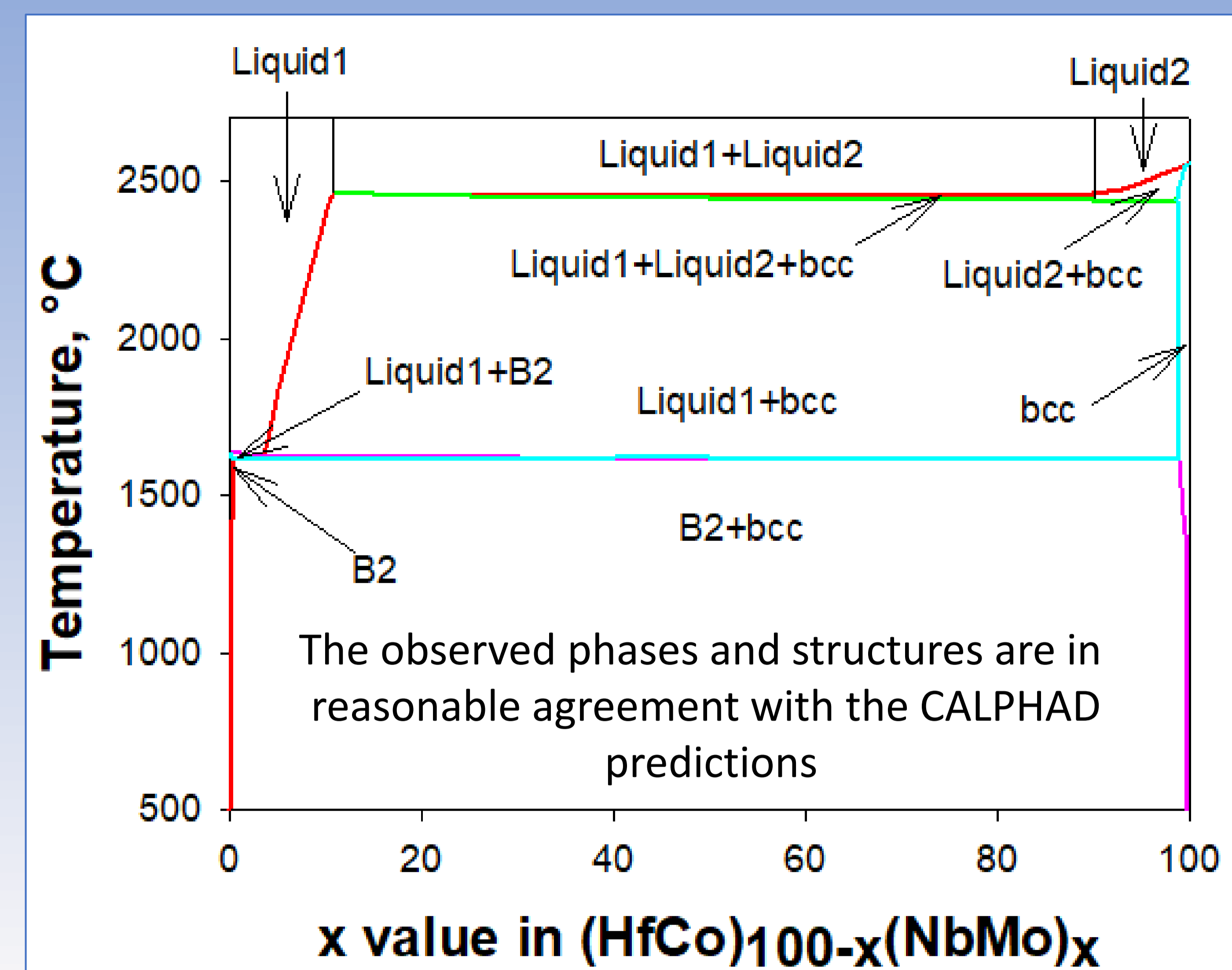
\*panina\_e@bsu.edu.ru

### Abstract

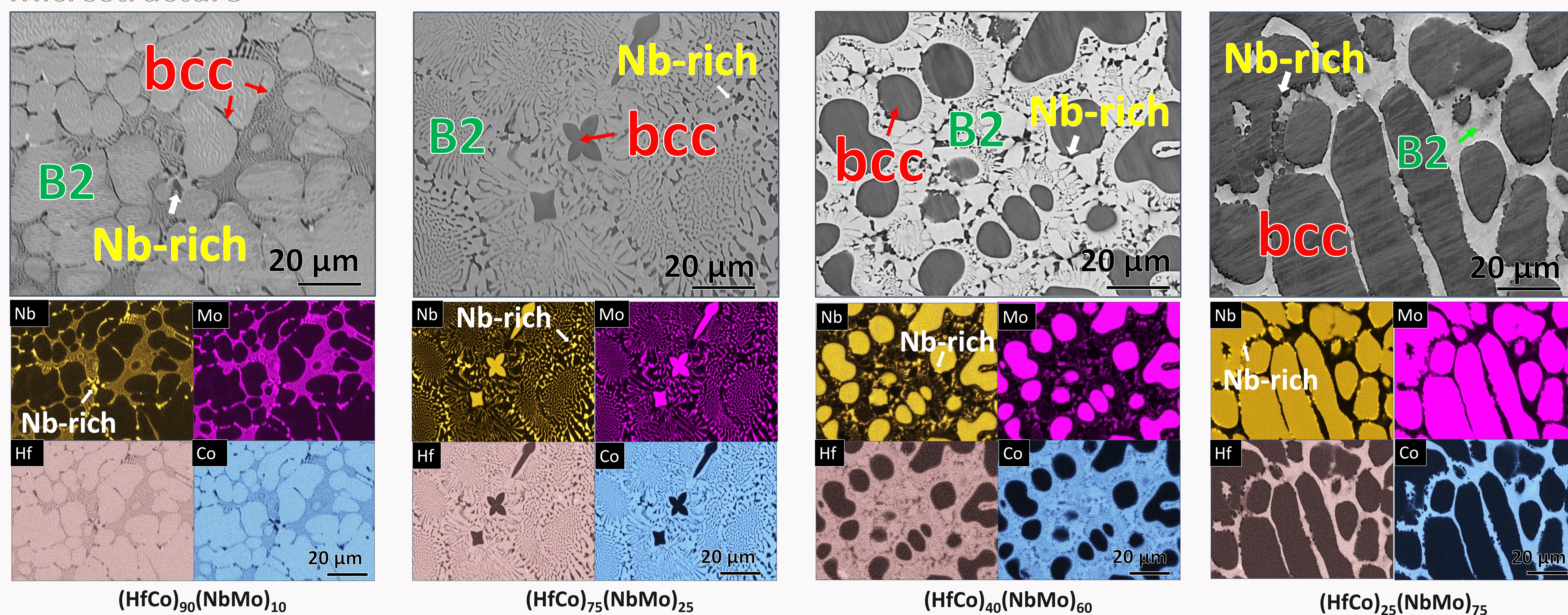
Conventional paradigm says that intermetallic should be embedded as coherent reinforcements in a disordered and soft matrix to ensure balanced mechanical properties. When intermetallics stand as a matrix, alloys are anticipated to be strong yet brittle. For instance, in the recently developed refractory high-entropy alloys (RHEAs), a mixture of an intermetallic B2 matrix and coherent bcc particles provided high strength at elevated temperatures but low room-temperature plasticity. Meantime, several works reported that some B2 phases, namely Co-X (X = Ti, Zr, Hf), could be ductile even under tension at room temperature. These compounds had high melting points, albeit they showed low yield strength. In this study, we demonstrated that body-centred cubic particles could strengthen such B2 compounds in a quite unexpected manner. The resulted heterogeneous, dual-phase structure ensured a better strength-plasticity combination compared to initial single-phase counterparts. The composition-structure-property relationships and possibilities for further improvements of properties are discussed.

**Keywords:** high entropy alloy; B2 phase; deformation behaviour

### CALCulation of PHase Diagrams



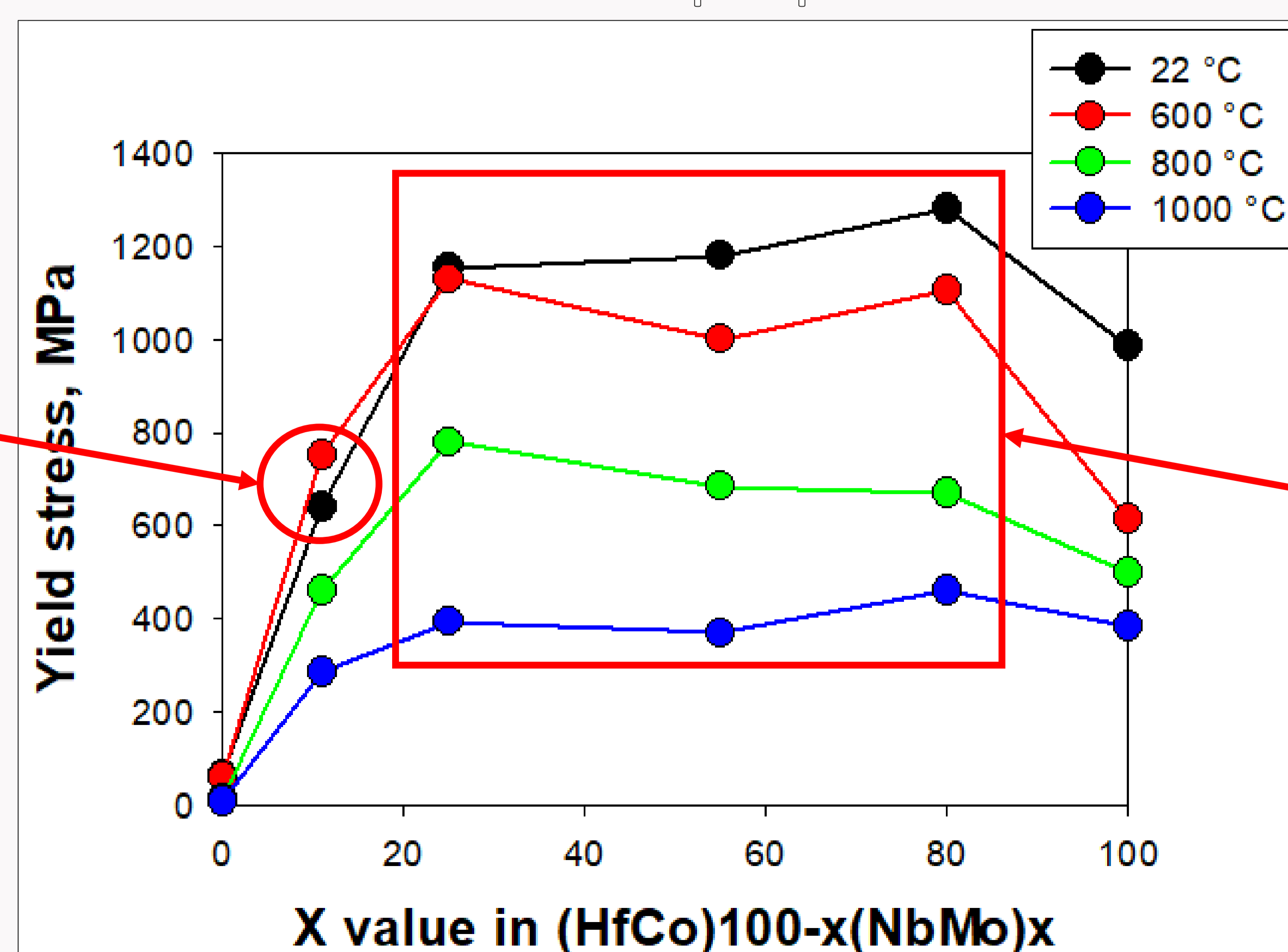
### Microstructure



Disordered (Nb, Mo)-rich bcc and ordered (Hf, Co)-rich B2 phases

### Mechanical properties

The  $(\text{HfCo})_{90}(\text{NbMo})_{10}$  alloy with a nearly single-phase B2 phase structure (87%) demonstrated a yield strength anomaly (YSA)



The  $(\text{HfCo})_{75}(\text{NbMo})_{25}$ ,  $(\text{HfCo})_{40}(\text{NbMo})_{60}$ ,  $(\text{HfCo})_{25}(\text{NbMo})_{75}$  alloys had high strength (more than 1000 MPa at 22 °C and about 400 MPa at 1000 °C) and decent ductility.

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