

# ICOPS<sub>2000</sub>



**IEEE Conference Record – Abstracts**

**The 27th IEEE International Conference  
on Plasma Science**

**New Orleans, Louisiana, USA  
June 4 – 7, 2000**



Sponsored by:

The Plasma Science and Applications Committee  
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Deposition of thin film ceramics and ceramic nanocomposites by inductively coupled plasma assisted hybrid chemical/physical vapor deposition

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We have constructed a hybrid chemical/physical vapor deposition (CVD/PVD) tool by combining low-pressure high-density inductively coupled plasma with balanced magnetron sputtering[1]. We show that such a hybrid deposition tool allows the independent control of energy and flux of ionic species bombarding the deposition surface. Using such a deposition tool, fully dense refractory ceramic thin films such as TiN can be deposited at  $\sim 100\text{K}$ [2]. The combination of CVD and PVD in such a deposition tool allows the deposition of TiC/amorphous hydrocarbon (a-C:H) nanocomposite coatings with wide ranging TiC volume fractions[3]. Microstructures of these ceramic/ceramic nanocomposites will be described. Our results demonstrate the utility of low-pressure high-density plasmas in synthesis of novel thin film nanomaterials.

1. W.J. Meng, T.J. Curtis, "Inductively coupled plasma assisted physical vapor deposition of titanium nitride coatings", *Journal of Electronic Materials* 26, 1297 (1997).
2. W.J. Meng, T.J. Curtis, L.E. Rehn, P.M. Baldo, "Temperature dependence of inductively coupled plasma assisted growth of TiN thin films", *Surface and Coatings Technology* 120/121, 206 (1999).
3. W.J. Meng, E.I. Meletis, L.E. Rehn, P.M. Baldo, "Inductively coupled plasma assisted deposition and mechanical properties of metal-free and Ti-containing hydrocarbon coatings", *Journal of Applied Physics*, in press (2000).

### Steady State Direct Current Plasma Immersion Ion Implantation (PIII) Using a Grounded Conducting Grid

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A novel process to implant ions with a grounded conducting grid on top of the wafer stage is described. The implantation is performed in low gas pressure steady state DC mode. The ion paths are numerical simulated by the particle-in-cell (PIC) method. It is observed that the ion paths are optimized for certain implant geometry. In this configuration, the directional angle of the acceleration vector does not depend on the mass and charge state of the ions and the ratio of the partial differentials of the scalar potential  $\phi$  along the radial and longitudinal direction remains constant for different applied voltage. The retained dose and impact energy uniformity on the wafer is totally determined by the ratio of the radius of wafer stage  $r$ , the radius of chamber  $R$ , the distance between the wafer stage and the grid  $H$ , and the thickness of the wafer stage  $D$ . Our results suggest that the best ratio of  $r : R : H : D$  be  $1 : 4 : 2.5 : 2$ , i.e., a disk shape chamber.

In addition to retaining the large area and parallel processing advantages of plasma immersion ion implantation (PIII), the technique allows the implantation energy to be extended far beyond the limit of PIII as the technique obviates the use of the power modulator which not only limits the implantation energy but also is the most expensive and technologically complex hardware component in a PIII system.

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