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**Tuesday Afternoon – June 2, 1998
3:00PM – Ballroom 1,2,3**

Poster Session 4P36-62

5.1 Non-equilibrium Plasma Processing

4P36

**A Novel Distributed Control System for Plasma Immersion Ion
Implantation Control and Automation**

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The high voltage and electromagnetic field environment poses a big challenge to a control system for plasma immersion ion implantation (PIII). The automation process must be immune to electric field interference produced by the high voltage pulse power supply, radio frequency plasma generator, MEVVA plasma sources, and so on. We have recently designed and installed a distributed control system, PIIDCS, for PIII facility. Programmable logic controllers (PLC) are used as the field control stations because of their good anti-interference ability and good real time response. A DH-485 network is used as the communication link between the field controllers and the management station in order to improve the robustness and reliability of the system. The newly developed interface is designed to work in a graphic mode in Microsoft Windows 95. Test runs have shown that the system is reliable, flexible, and easy to operate. The development of this novel control system will expedite the development of commercial PIII instrumentation.

**Measurement of Time-Dependent Sheath
for the Planar Target in
Plasma Source Ion Implantation**

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In plasma source ion implantation (PSII), the target is biased by successive negative voltage pulses with an intrinsic finite rise time to implant ions from plasma to target surface, resulting in a time-dependent sheath around target. In this work, the Langmuir probe was used to study the sheath motion around a planar target with various pulse conditions and plasma conditions in PSII. It was observed that the time-dependent sheath consisted of two parts: the ion matrix sheath development and the dynamic sheath motion. A new model for the ion matrix sheath development was proposed to explain the experimental results which were discrepant in the Lieberman's model [1] and the computer simulation. The ion matrix sheath development was in proportion to square root of pulse rise rate over plasma density and also to square root of pulse rise time. The dynamic sheaths were faster than the ion acoustic speed after the pulse rise and eventually slowed down to approximately a third of ion acoustic speed.

[1] R.A. Stewart and M. A. Lieberman, J. Appl. Phys. 70(7), 3481 (1991).